GLOBALIZE WINNER

To be the Global Winner



PHARMACEUTICAL PACKAGING CATALOGUE

PHARMACEUTICAL PACKAGING SOLUTION

THE WAY TO HEALTH

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WHO WE ARE

GLOBALIZE WINNER INDUSTRIAL LTD

Globalize Winner Industrial Ltd is a manufacturing-based global packaging solutions company specializing in glass packaging and integrated packaging solutions for pharmaceutical, healthcare, cosmetic, food & beverage and industrial markets.

Built around manufacturing expertise and expanded through an integrated packaging network, Globalize Winner Industrial connects production capabilities with international market requirements.

From glass containers to complete packaging systems, we help customers simplify sourcing, customization and international supply through one coordinated packaging partner.

MANUFACTURING

Amber and clear glass from Shandong Yunheng Glass; tube vials from Globalize Winner (Zibo) Pharmapack; foils, boxes and caps from NOVA Packtech.

CUSTOMIZATION

Colours, coatings, printing, logos, neck finishes and new moulds to customer specification.

PACKAGING INTEGRATION

Containers, closures, foils, cartons and printing coordinated as one packaging set.

INTERNATIONAL SUPPLY

Supporting international customers and export-oriented packaging projects.

MARKETS WE SERVE

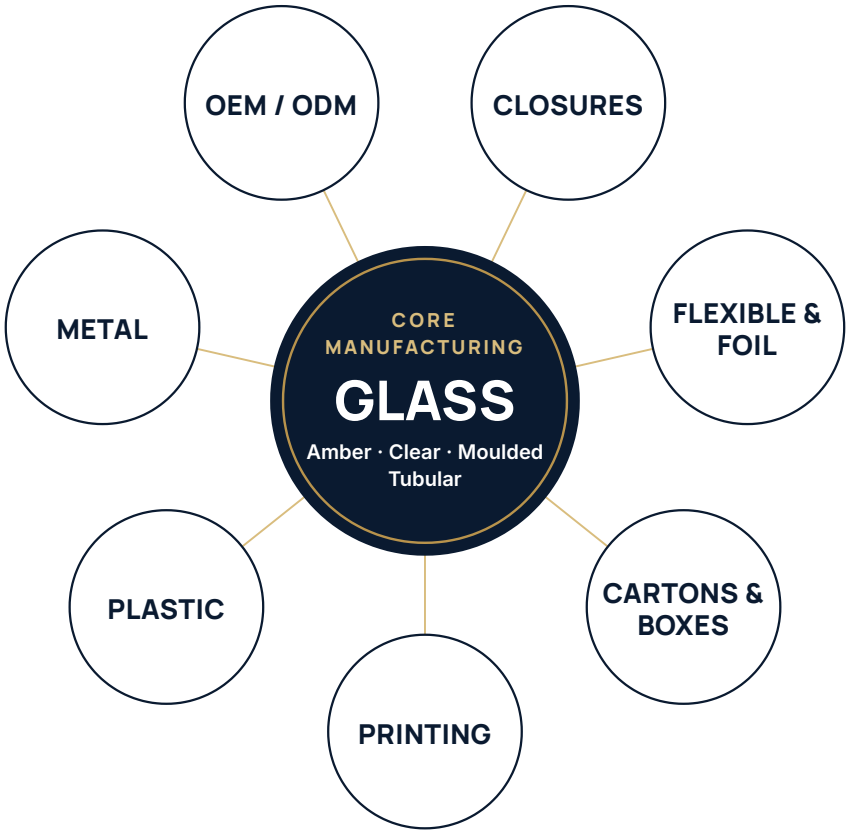
PHARMACEUTICAL	HEALTHCARE	COSMETIC	FOOD & BEVERAGE	INDUSTRIAL

**GLASS AT THE CORE.
PACKAGING WITHOUT LIMITS.**

PACKAGING ECOSYSTEM

ONE PARTNER. COMPLETE PACKAGING.

Glass packaging manufacturing at the core, with integrated capabilities that complete the package around it.



CORE MANUFACTURING

GLASS PACKAGING

Amber and clear glass bottles, jars, vials and containers for pharmaceutical, cosmetic, food and specialty use.

INTEGRATED PACKAGING CAPABILITIES

CLOSURES	Rubber stoppers, flip-off and ROPP caps, droppers, pumps, sprayers
FLEXIBLE & FOIL	Cold forming and PTP foil, PVC/PVDC sheet, composite films
CARTONS & BOXES	Folding cartons, rigid boxes with inserts, sample boxes
PRINTING	Silk-screen printing, hot stamping, foil stamping, labels
PLASTIC	PET, PETG, PP and acrylic bottles and jars, airless packaging
METAL	Aluminium seals and ROPP caps, tinplate lug caps
OEM / ODM	Product design, development and mould making

01 · INJECTION VIALS

CLEAR GLASS MOLDED BOROSILICATE INJECTION VIALS USP TYPE I

CAPACITY **5 / 10 / 15 / 20 / 30 / 50 / 100 ml**

We offer full series BOROSILICATE Glass injection vials in conformity with USP Type I which is suitable for most products for parenteral and nonparenteral medicine use.





- Borosilicate glass contains significant amounts of boric oxide, aluminum oxide, and alkali and/or alkaline earth oxides.
- Borosilicate glass has a high hydrolytic resistance and a high thermal shock resistance due to the chemical composition of the glass itself.

01 VIALS
02 AMPOULES
03 SYRINGES
04 STOPPERS
05 CAPS
06 BOTTLES
07 PUMPS
08 ACCESSORIES

TALK TO OUR PACKAGING TEAM

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01 · INJECTION VIALS

CLEAR GLASS MOLDED INJECTION VIALS USP TYPE II III

CAPACITY **5 / 7 / 8 / 10 / 15 / 20 / 30 / 50 / 100 / 250 / 500 ml**

We offer full series Soda-lime-silica Clear glass injection vials & bottles in conformity with USP Type II or Type III. Type II is suitable for most acidic and neutral aqueous products for parenteral and non-parenteral uses. Type III usually are not used for parenteral products or for powders for parenteral use, except where suitable stability test data indicate that Type III glass is satisfactory.

- Soda-lime-silica glass is a silica glass containing alkaline metal oxides, mainly sodium oxide; and alkaline earth oxides, mainly calcium oxide.
- Soda-lime-silica glass has a moderate hydrolytic resistance due to the chemical composition of the glass itself; it is classified as Type III glass.
- Suitable treatment of the inner surface of Type III soda-lime-silica glass containers will raise the hydrolytic resistance from a moderate to a high level, changing the classification of the glass to Type II.





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01 · INJECTION VIALS

AMBER GLASS MOLDED INJECTION VIALS USP TYPE II III

CAPACITY **5 / 7 / 8 / 10 / 15 / 20 / 30 / 50 / 100 / 250 / 500 ml**

We offer full series Soda-lime-silica Amber glass injection vials & bottles in conformity with USP Type II or Type III. Type II is suitable for most acidic and neutral aqueous products for parenteral and non-parenteral uses. Type III usually are not used for parenteral products or for powders for parenteral use, except where suitable stability test data indicate that Type III glass is satisfactory.

- Soda-lime-silica glass is a silica glass containing alkaline metal oxides, mainly sodium oxide; and alkaline earth oxides, mainly calcium oxide.
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- Suitable treatment of the inner surface of Type III soda-lime-silica glass containers will raise the hydrolytic resistance from a moderate to a high level, changing the classification of the glass to Type II.





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01 · INJECTION VIALS

TUBULAR GLASS INJECTION VIALS MADE OF BOROSILICATE GLASS TUBES

CAPACITY 2 / 3 / 4 / 5 / 7 / 8 / 10 / 15 / 20 / 30 / 50 / 100 ml

We offer full series tubular glass injection vials in amber color or clear glass. Screw vial, crimp vial and special specification vials.







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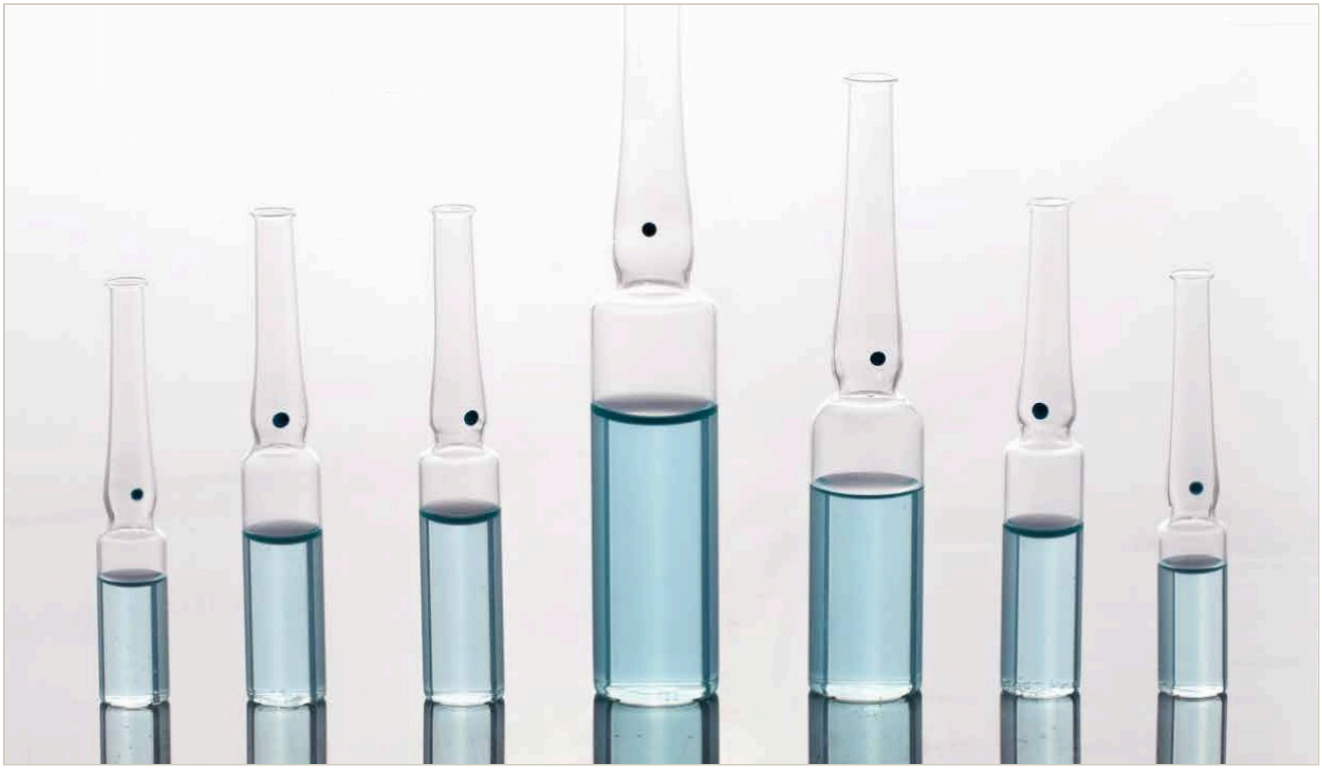
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02 · GLASS AMPOULES

GLASS AMPOULES

CAPACITY 1 / 2 / 3 / 5 / 10 / 20 ml

We offer full series Glass ampoules in amber color or clear glass, we could provide Neutral Borosilicate ampoules, One point cut ampoules, Color break ring ampoules, Form B ampoules, Form C ampoules, Form D ampoules and special specification ampoules. Suit for Biologics, blood preparation, vaccine, PH sensitive medicine, Acid, Alkali medicine, Freeze-dry preparation.









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03 · SYRINGES & CARTRIDGES

PRE-FILLABLE SYRINGES & CARTRIDGES

SYRINGES **1 ml long · 1 ml standard · 2.25 / 3 / 5 / 10 ml**

CARTRIDGES **1.8 / 2 / 3 ml**

We offer full series Pre-fillable glass syringes and Glass cartridges as well as customized injection molded plastic assemble units.

We offer full series of Glass cartridges in Borosilicate glass or Low borosilicate glass, the customization could be supported efficiently.

- Luer cone and Luer lock systems, needle syringes.
- Round flange and Cut finger Flange.
- Various Components such as Closure systems, plunger stoppers, plunger rods
- Various printing way, metal-free paints, ceramic printing on glass, various designs of graduation, dose mark, different printing color.
- Special solutions upon request.









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04 · RUBBER STOPPERS

CHLOROBUTYL / BROMOBUTYL RUBBER STOPPER FOR STERILE POWDER INJECTION

SIZES 13 / 20 / 26 / 28 / 32 mm

We are offering various sizes, materials and qualities, “Ready-to-sterilize” or “Ready to use”. Depending upon the customer requirement, various packaging options are available.



























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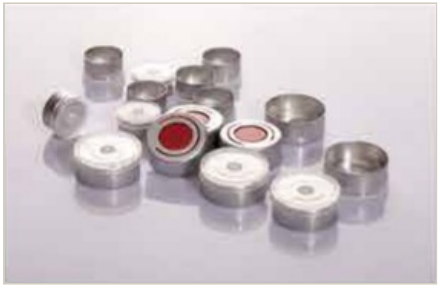
05 · CAPS & SEALS

ALUMINUM PLASTIC CAPS FOR ANTIBIOTIC VIALS INFUSION BOTTLES

SIZES 13 / 20 / 28 / 32 mm

We are offering various sizes of Pure Aluminum cap and Flip off Caps for antibiotic vials and infusion bottles. All kinds of aluminum part and color for the top plastic part are supported. The customer LOGO designing is available.









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06 · GLASS BOTTLES

DROP DISPENSING GLASS BOTTLE SETS

SIZES **5 / 10 / 15 / 20 / 30 / 50 / 100 / 150 / 200 ml**

We are offering all sizes of Drop Dispensing Glass Bottle sets in different shape and different designing which could be used as the high level pharmaceutical packaging or the high level cosmetic packaging materials.

Customization will be supported efficiently.









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06 · GLASS BOTTLES

AMBER GLASS BOTTLE FOR SYRUP

SIZES **10 / 15 / 20 / 30 / 50 / 100 / 150 / 200 / 250 / 300 / 500 / 1000 ml**

We are offering full line of Amber Glass Bottle sets for pharmaceutical or healthcare products. Bottle color: Clear, Amber, Blue, Green, Dark will be available.



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06 · GLASS BOTTLES

BOSTON ROUND GLASS BOTTLE GPI400

SIZES **15 / 30 / 60 / 120 / 240 / 480 ml**

We are offering full line of Glass Bottle sets which comply with the USA GPI standards. Bottle color: Clear, Amber, Blue, Green, Dark will be available.









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06 · GLASS BOTTLES

ROLL ON BOTTLES & ESSENTIAL BALM BOTTLES

ROLL ON BOTTLES

SIZES **3 / 6 / 8 / 10 / 15 / 20 / 30 ml**

We are offering full line of Roll on Glass Bottle sets in high quality level. Bottle color: Clear, Amber, Blue, Green, Dark in glass, or any color by painting.



ESSENTIAL BALM BOTTLES

SIZES **1.5 / 1.8 / 2 / 3 / 6 / 9 / 10 / 15 / 20 / 30 / 50 ml**

We are offering full line of Essential Balm Bottle sets in high quality level.



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07 · SPRAYERS & PUMPS

SPRAYER & ACTUATOR & PUMPS

We offer various of Sprayers & Actuators & Pumps for pharmaceutical and Pharma-cosmetics use.





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08 · BOTTLE ACCESSORIES

OTHER BOTTLE ACCESSORIES

We offer various of Caps, Droppers, Plugs, Pumps and other accessories for bottles.

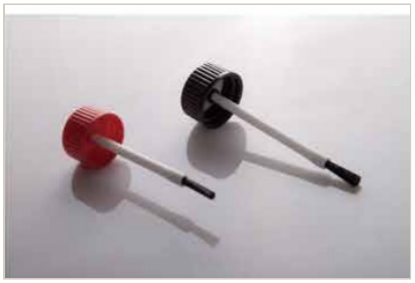
We provide the new product designing and developing services according to the customer demands.















TALK TO OUR PACKAGING TEAM

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CUSTOM · OEM · ODM

FROM SPECIFICATION TO FINISHED PACKAGING.

A development partner for new containers and complete packaging sets — from the first drawing to export.

01 CONCEPT
Requirement and specification

02 DESIGN
Product design and development

03 SAMPLE
Samples for approval

04 TOOLING / MOLD
Mould making

05 PRODUCTION
Glass forming · Injection moulding · Assembly

06 DECORATION
Printing · Coating · Stamping

07 PACKAGING
Cartons, inserts and labels

08 QUALITY CONTROL
Inspection to the agreed specification

09 EXPORT
Worldwide logistics

MANUFACTURING CAPABILITIES

MANUFACTURING EXPERTISE. GLOBAL PACKAGING SOLUTIONS.

One organized manufacturing and supply ecosystem: glass at the core, specialized facilities for components, foils and printed packaging, and one commercial contact.

COMMERCIAL PLATFORM

Globalize Winner Industrial Ltd

International packaging solutions and commercial coordination.

Shandong Yunheng Glass Co.
Amber / clear glass manufacturing.
SHANDONG, CHINA

Globalize Winner (Zibo) Pharmapack Co.
Tube vials.
ZIBO, SHANDONG, CHINA

NOVA Packtech (Shandong) Co.
Foils, boxes, caps and related packaging.
SHANDONG, CHINA

Homay International Trading Co. (Shanghai)
Import / export and contract manufacturing coordination.
SHANGHAI, CHINA

CORE MANUFACTURING

GLASS PACKAGING
Amber and clear glass containers and tube vials.

INTEGRATED PACKAGING CAPABILITIES

COMPONENTS AND PRINTED PACKAGING
Foils, boxes, caps, closures and contract manufacturing coordinated within the group.

QUALITY & CUSTOMIZATION

BUILT TO SPECIFICATION.

Our product data references recognised standards; finishing follows the customer's requirements.

STANDARDS IN OUR PRODUCT DATA

USP Type I / II / III
Glass types for moulded injection vials

ISO 8362-4 · CFDA YBB00312002-2015
Moulded injection vials

ISO 8362-2 · YBB00052005-2015
Rubber stoppers for injection vials

US G.P.I 400
Neck finishes of Boston round and wide-mouth bottles

DIN 18 · DIN 28
Neck finishes of dropper and syrup bottles

± 0.2 / ± 0.3 mm
Neck tolerances shown on finish drawings

CUSTOMIZATION

Colour
Clear, amber, blue, green and dark glass; spray coating in custom colours; frosting

Decoration
Silk-screen printing, hot stamping, labels; customer logo on caps

Shape & capacity
New product design and custom mould development

Neck finish & closures
Custom closures and neck finishes

Packaging configuration
Printed cartons and inserts, foil stamping, embossing, lamination

PHARMACEUTICAL GLASS TYPES

USP Type I
BOROSILICATE GLASS

High hydrolytic resistance and high thermal shock resistance. Suitable for most products for parenteral and non-parenteral use.

USP Type II
SODA-LIME-SILICA GLASS

Suitable for most acidic and neutral aqueous products for parenteral and non-parenteral uses.

USP Type III
SODA-LIME-SILICA GLASS

Usually not used for parenteral products, except where suitable stability test data indicate that Type III glass is satisfactory.

GLOBAL SUPPLY & EXPORT

FROM CONTAINER TO COMPLETE PACKAGING.

Supporting international customers and export-oriented packaging projects.

01	02	03	04	05	06	07
International order coordination	Production planning	Packaging	Documentation	Logistics coordination	Container loading	Export support

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CONTACT / REQUEST A QUOTE

REQUEST A QUOTE

Send your specification, drawing or sample photo to request a quotation.

ORKHAN GADJIALI

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DISCUSS YOUR PACKAGING REQUIREMENTS →

