GLOBALIZE WINNER

To be the Global Winner



PHARMACEUTICAL PACKAGING CATALOGUE

PHARMACEUTICAL GLASS & CLOSURES

GLASS AT THE CORE.
PACKAGING WITHOUT LIMITS.

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WHO WE ARE

GLOBALIZE WINNER INDUSTRIAL LTD

Globalize Winner Industrial Ltd is a manufacturing-based global packaging solutions company specializing in glass packaging and integrated packaging solutions for pharmaceutical, healthcare, cosmetic, food & beverage and industrial markets.

Built around manufacturing expertise and expanded through an integrated packaging network, Globalize Winner Industrial connects production capabilities with international market requirements.

From glass containers to complete packaging systems, we help customers simplify sourcing, customization and international supply through one coordinated packaging partner.

MANUFACTURING

Amber and clear glass from Shandong Yunheng Glass; tube vials from Globalize Winner (Zibo) Pharmapack; foils, boxes and caps from NOVA Packtech.

CUSTOMIZATION

Colours, coatings, printing, logos, neck finishes and new moulds to customer specification.

PACKAGING INTEGRATION

Containers, closures, foils, cartons and printing coordinated as one packaging set.

INTERNATIONAL SUPPLY

Supporting international customers and export-oriented packaging projects.

MARKETS WE SERVE

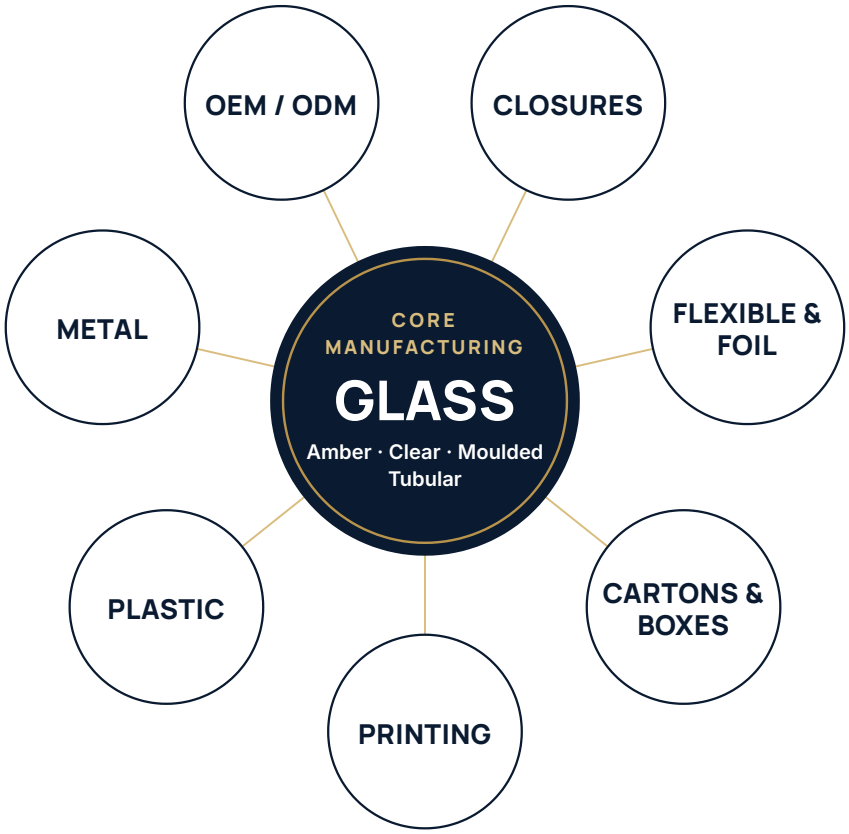
PHARMACEUTICAL | HEALTHCARE | COSMETIC | FOOD & BEVERAGE | INDUSTRIAL

**GLASS AT THE CORE.
PACKAGING WITHOUT LIMITS.**

PACKAGING ECOSYSTEM

ONE PARTNER. COMPLETE PACKAGING.

Glass packaging manufacturing at the core, with integrated capabilities that complete the package around it.



CORE MANUFACTURING

GLASS PACKAGING

Amber and clear glass bottles, jars, vials and containers for pharmaceutical, cosmetic, food and specialty use.

INTEGRATED PACKAGING CAPABILITIES

CLOSURES	Rubber stoppers, flip-off and ROPP caps, droppers, pumps, sprayers
FLEXIBLE & FOIL	Cold forming and PTP foil, PVC/PVDC sheet, composite films
CARTONS & BOXES	Folding cartons, rigid boxes with inserts, sample boxes
PRINTING	Silk-screen printing, hot stamping, foil stamping, labels
PLASTIC	PET, PETG, PP and acrylic bottles and jars, airless packaging
METAL	Aluminium seals and ROPP caps, tinplate lug caps
OEM / ODM	Product design, development and mould making

01 · GLASS

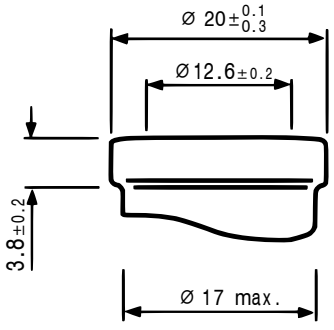
Amber Moulded Injection Vials for Antibiotics

FINISH Ring finish · ISO / CFDA 20 mm
GLASS USP Type I, II, III



REF.	CAPACITY	TO SHOULDER ML	BRIMFUL ML	WEIGHT G	NECK	HEIGHT MM	DIAMETER MM	USP TYPE I	USP TYPE II	USP TYPE III
410081	8 ml	8	10	16.0	ISO/CFDA	46.8	23.0	√	√	√
410101	10 ml	10	15	21.0	ISO/CFDA	53.5	25.4	√	√	√
410201	20 ml	20	26	29.0	ISO/CFDA	58.0	32.0	√	√	√
410301	30 ml	30	38	35.0	ISO/CFDA	62.8	36.0	√	√	√
410501	50 ml	50	60	50.0	ISO/CFDA	73.0	42.5	√	√	√
411001	100 ml	100	119	89.0	ISO/CFDA	94.5	51.6	√	√	√

Series complies with the norms ISO8362–4 and CFDA YBB00312002–2015.



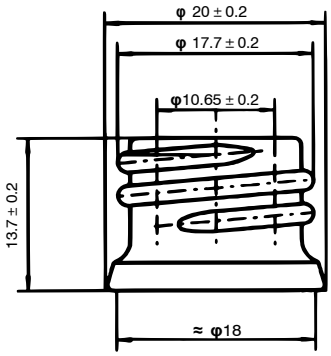
ISO/CFDA 20mm

Amber Dropper Dispensing Bottles

NECK DIN 18 mm



REF.	CAPACITY	TO SHOULDER ML	BRIMFUL ML	WEIGHT G	NECK	HEIGHT MM	DIAMETER MM
490051	5 ml	5	6.7	22	DIN18	50.2	22
490101	10 ml	10	12.5	27.5	DIN18	58.0	24.80
490151	15 ml	15	20	32	DIN18	65.0	28.50
490201	20 ml	20	22.5	35	DIN18	71.5	28.7
490301	30 ml	30	35	48	DIN18	78.80	33.0
490501	50 ml	50	57	55	DIN18	92.2	37.2
491001	100 ml	100	105	88	DIN18	112.0	44.5

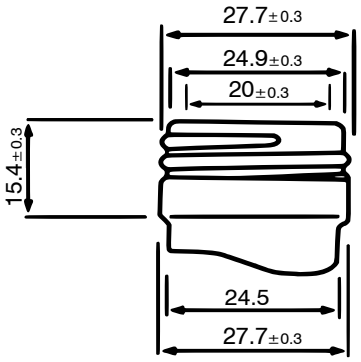


Amber Glass Bottles for Syrup

NECK DIN PP 28 mm



REF.	CAPACITY	TO SHOULDER ML	BRIMFUL ML	WEIGHT G	NECK	HEIGHT MM	DIAMETER MM
440301	30 ml	30	35	40	DIN28	67	35
440601	60 ml	60	67.5	60	DIN28	94	38.6
441001	100 ml	100	108	72	DIN28	104.8	46.1
441251	125 ml	125	133	90	DIN28	114.4	49
441501	150 ml	150	158	98	DIN28	122.8	51.6
441801	180 ml	180	189	105	DIN28	129.9	54.7
442001	200 ml	200	213	125	DIN28	134.5	57.5
442501	250 ml	250	260	150	DIN28	142.9	61.7
443001	300 ml	300	315	170	DIN28	152.5	65.7
445001	500 ml	500	512	260	DIN28	176.8	76.8



Amber Glass Bottle for Syrup

NECK PP 18, 20, 22, 24 mm



REF.	CAPACITY	TO SHOULDER ML	BRIMFUL ML	WEIGHT G	NECK	HEIGHT MM	DIAMETER MM
420151	15 ml	15	17.7	31.9	PP 18 mm	67.5	27.0
420301	30 ml	30	35.0	46.0	PP 20 mm	78.8	33.0
420601	60 ml	60	65.0	74.8	PP 20 mm	93.85	40.8
421201	120 ml	120	130	97.0	PP 22 mm	115.25	48.4
422501	250 ml	250	260	185.5	PP 24 mm	140	62.0

Amber Glass Bottles Boston Round

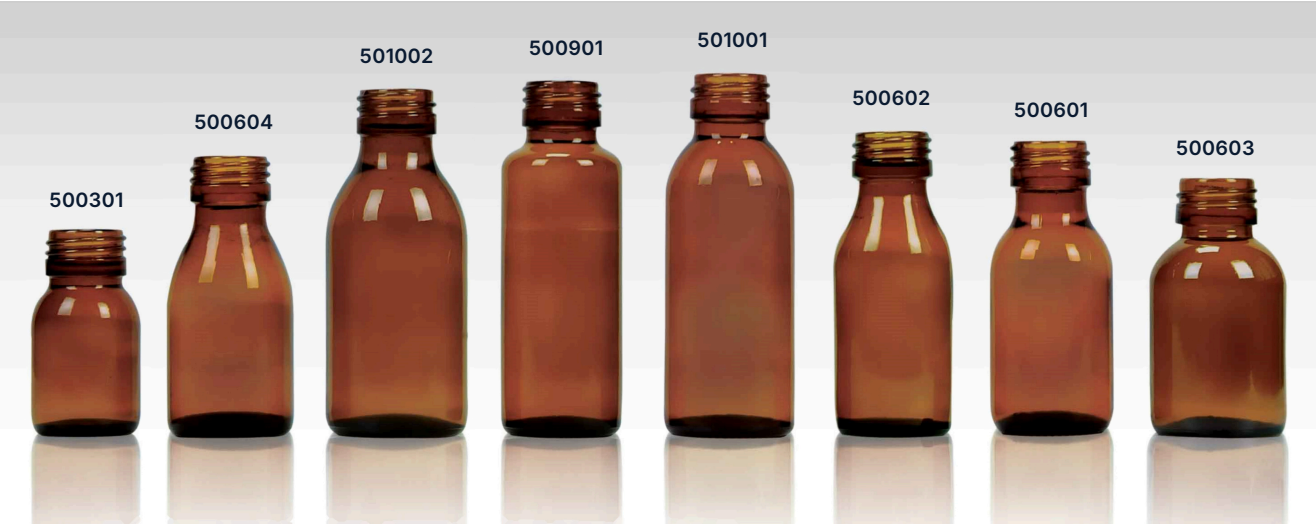
NECK G.P.I standard finish



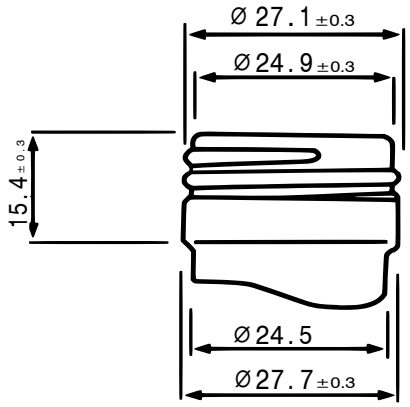
REF.	CAPACITY	TO SHOULDER ML	BRIMFUL ML	WEIGHT G	NECK	HEIGHT MM	DIAMETER MM
430151	1/2 oz	14.2	16.4	25.5	GPI18–400	68.26	25
430301	1 oz	31.3	36.2	44	GPI20–400	78.58	32.8
430601	2 oz	60.8	63.8	58	GPI20–400	93.66	38.6
431201	4 oz	120	125.7	108	GPI22–400	112.73	48.82
432301	8 oz	235	250	175	GPI28–400	138.1	60.33
434801	16oz	480	505	255	GPI28–400	168.7	74.6
439601	32oz	960	1000	480	GPI28–400	205.7	94.5
439602	32oz	960	1000	480	GPI33–400	205.7	94.5

Amber Glass Bottles for Syrups

NECK Screw finish · STD PP 28 mm



REF.	CAPACITY	TO SHOULDER ML	BRIMFUL ML	WEIGHT G	NECK	HEIGHT MM	DIAMETER MM
500301	30 ml	30	36.7	45	PP28	68.5	36.5
500604	60 ml	60	70	71	PP28	93.5	42.5
500603	60 ml	60	70	71	PP28	84.5	46.5
500601	60 ml	60	71	68	PP28	97.3	41.0
500602	60 ml	60	70	85	PP28	101	41.0
500901	90 ml	90	93.5	95	PP28	117.8	40.5
501001	100 ml	100	109	95	PP28	120.0	43.5
501002	100 ml	100	112	109	PP28	115.4	47.0

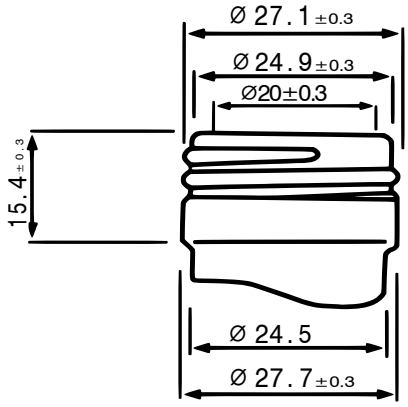


Amber Glass Bottles for Syrups

NECK Screw finish · STD PP 28 mm



REF.	CAPACITY	TO SHOULDER ML	BRIMFUL ML	WEIGHT G	NECK	HEIGHT MM	DIAMETER MM
450501	50 ml	50	57	82	PP 28	107	35.0
450752	75 ml	75	85	105	PP 28	107.0	43.0
451003	100 ml	100	110	110	PP 28	120.7	44.3
451004	100 ml	100	110	120	PP 28	123.5	44.6
451005	100 ml	100	110	120	PP 28	126.0	45.2
451006	100 ml	100	110	120	PP 28	120.0	44.5
451007	100 ml	100	110	120	PP 28	126.0	44.6
451008	100 ml	100	110	120	PP 28	123.5	45.2
451009	100 ml	100	110	110	PP 28	120.7	44.3
45150K	150 ml	150	176	151	PP 28	135.5	52.0



Amber Glass Bottles for Tablet

NECK Wide mouth · G.P.I 400



REF.	CAPACITY	TO SHOULDER ML	BRIMFUL ML	WEIGHT G	NECK	HEIGHT MM	DIAMETER MM
460601	60 ml	60	69	73	G.P.I 33–400	75.5	44.5
460752	75 ml	75	86	84	G.P.I 38–400	82.5	45.3
461003	100 ml	100	114	95	G.P.I 38–400	87.5	50.0
461204	120 ml	120	135	108	G.P.I 38–400	95.0	52.8
461505	150 ml	150	170	122	G.P.I 45–400	100	56.0
462006	200 ml	200	226	151	G.P.I 45–400	109.5	61.4
462507	250 ml	250	274	170	G.P.I 45–400	117.5	65.3
463008	300 ml	300	330	216	G.P.I 45/53–400	126.5	68.2
464009	400 ml	400	440	225	G.P.I 45/53–400	136.5	74.7
465010	500 ml	500	550	270	G.P.I 45/53–400	147	81

Amber Glass Bottles for Syrups

NECK PP 20, 22, 24, 25 mm



REF.	CAPACITY	TO SHOULDER ML	BRIMFUL ML	WEIGHT G	NECK	HEIGHT MM	DIAMETER MM
510151	15 ml	15	18.0	33	PP22	63.0	28.5
480151	15 ml	15	19.0	30	21 mm	62.0	28.2
480201	20 ml	20	26.4	47	PP 22	81.0	29.0
480251	25 ml	25	29.0	38	23 mm	71.9	30.8
480301	30 ml	30	36.0	51	PP 22	84.5	32.5
480302	30 ml	30	36.0	50	PP 25	88.5	30.0
480303	30 ml	30	35.0	48	PP 22	89.0	30.0
510701	70 ml	70	79.0	75	PP 25	100.5	41.5
511001	100 ml	100	130.0	107	PP 25	114.0	49
511251	125 ml	125	140.0	109	PP 25	120.0	49.5
512001	200 ml	200	215	156	PP 25	134.0	58

Amber Glass Bottles for Syrup

NECK PP 18, 24 mm



REF.	CAPACITY	TO SHOULDER ML	BRIMFUL ML	WEIGHT G	NECK	HEIGHT MM	DIAMETER MM
530101	10 ml	10	14.8	23	PP18	58	25.4
530301	30 ml	30	36	38	PP24	74.1	33
530501	50 ml	60	54	59	PP24	82.1	39.6
530801	80 ml	80	90.5	62	PP24	91.5	46.4
531001	100 ml	100	113	92	PP24	99.8	49
531501	150 ml	150	165	103	PP24	109.2	56
532001	200 ml	200	216	133	PP24	129.9	57.2

Amber Glass Bottles



REF.	CAPACITY	TO SHOULDER ML	BRIMFUL ML	WEIGHT G	NECK	HEIGHT MM	DIAMETER MM
520102	10 ml	10	14	22.5	28 mm	40	30
520101	10 ml	10	14.5	26.5	12 mm	54	30
520201	20 ml	20	27.5	28.5	28 mm	51	34
520251	25 ml	25	33	41	16 mm	76.5	33
520301	30 ml	30	44	43	20 mm	75	38
520302	30 ml	30	38	42	28 mm	66.4	34
520501	50 ml	50	60	62	20 mm	85	42
521001	100 ml	100	120	105	20 mm	105	52

Clear Injection Vials Made of Low Borosilicate Glass Tubing

FINISH Ring finish 13, 20 mm



REF.	CAPACITY	BRIMFUL ML	WEIGHT G	NECK	HEIGHT MM	DIAMETER MM
610021	2 ml	4.2	4.6	ISO13	35	15.8
610071	7 ml	10.5	8.2	CFDA	39.7	22
610081	8 ml	11.5	9.4	ISO20	45	22
610102	10 ml	13.5	10.2	ISO20	45	24
610151	15 ml	18.5	13.4	CFDA	52	26.5
610121	12 ml	15.5	11.6	ISO20	53	24
610201	20 ml	23.5	15.0	CFDA	58	27.6
610301	30 ml	33.5	21.5	CFDA	60	29.5
610251	25 ml	32.5	16.5	ISO20	65	30

02 · RUBBER CLOSURES

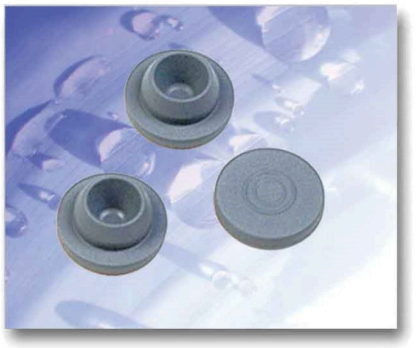
Closures for Injection Vials

SIZE STD 13, 20 mm



REF. **711311**

SIZE	13-A
OD OF FLANGE	12.50 mm
ID OF NECK	7.50 mm
HEIGHT OF FLANGE	2.00 mm
TOTAL HEIGHT	7.00 mm



REF. **712011**

SIZE	20-A
OD OF FLANGE	18.80 mm
ID OF NECK	13.2 mm
HEIGHT OF FLANGE	3.30 mm
TOTAL HEIGHT	8.80 mm



REF. **712020**

SIZE	20-BX
OD OF FLANGE	19.05 mm
ID OF NECK	13.30 mm
HEIGHT OF FLANGE	3.45 mm
TOTAL HEIGHT	8.45 mm



REF. **712022**

SIZE	20-B2
OD OF FLANGE	19.50 mm
ID OF NECK	13.00 mm
HEIGHT OF FLANGE	3.00 mm
TOTAL HEIGHT	8.70 mm



REF. **712023**

SIZE	20-B3
OD OF FLANGE	19.50 mm
ID OF NECK	13.00 mm
HEIGHT OF FLANGE	2.80 mm
TOTAL HEIGHT	8.50 mm



REF. **7120225**

SIZE	20-B2-01
OD OF FLANGE	19.50 mm
ID OF NECK	13.00 mm
HEIGHT OF FLANGE	3.00 mm
TOTAL HEIGHT	8.70 mm

Size of 13A, 20A, 20B comply with norms ISO 8362–2 and YBB00052005–2015, Other complies with YBB00052005–2015.

Closures for Infusion Bottles

SIZE STD 28, 32 mm



REF. **732821**

SIZE	28-B
OD OF FLANGE	27.10 mm
ID OF NECK	17.80 mm
HEIGHT OF FLANGE	3.40 mm
TOTAL HEIGHT	10.20 mm



REF. **732822**

SIZE	28-B-1
OD OF FLANGE	26.60 mm
ID OF NECK	18.00 mm
HEIGHT OF FLANGE	3.80 mm
TOTAL HEIGHT	11.80 mm



REF. **733211**

SIZE	32-A
OD OF FLANGE	30.80 mm
ID OF NECK	23.60 mm
HEIGHT OF FLANGE	4.00 mm
TOTAL HEIGHT	12.20 mm



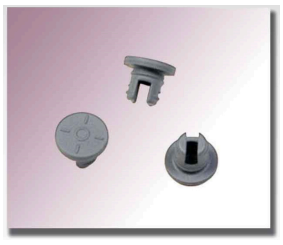
REF. **733212**

SIZE	32-A-1
OD OF FLANGE	31.00 mm
ID OF NECK	24.20 mm
HEIGHT OF FLANGE	5.00 mm
TOTAL HEIGHT	16.00 mm

Size of 32-A complies with the norm ISO 8362-2, Size of 32-A-1 according to DIN STD.

Lyophilization Closures for Injection Vials

SIZE STD 13, 20 mm



REF. **721302**

SIZE	13-D2
OD OF FLANGE	12.50 mm
ID OF NECK	7.50 mm
HEIGHT OF FLANGE	2.00 mm
TOTAL HEIGHT	10.20 mm



REF. **721304**

SIZE	13-D4
OD OF FLANGE	12.5 mm
ID OF NECK	7.50 mm
HEIGHT OF FLANGE	2.50 mm
TOTAL HEIGHT	9.90 mm



REF. **722002**

SIZE	20-D2
OD OF FLANGE	18.80 mm
ID OF NECK	13.20 mm
HEIGHT OF FLANGE	3.30 mm
TOTAL HEIGHT	14.00 mm



REF. **722003**

SIZE	20-D3
OD OF FLANGE	18.80 mm
ID OF NECK	13.10 mm
HEIGHT OF FLANGE	3.30 mm
TOTAL HEIGHT	13.80 mm

Rubber Disc and Plastic Cap for IV Solution



REF. **750222**

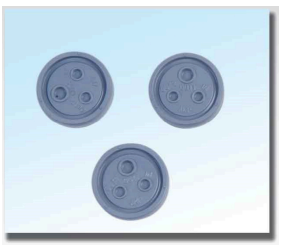
SIZE	20E6-1
OD OF FLANGE	19.5±0.1
ID OF NECK	13.20±0.1
HEIGHT OF FLANGE	3.00±0.2
TOTAL HEIGHT	6.7±0.2

Rubber Stopper with Teflon Coating



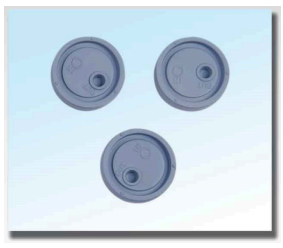
REF. **750253**

SIZE	Φ 25
DIAMETER1	28.0±0.2
DIAMETER2	31.8±0.3
TOTAL HEIGHT	16.0±0.3
HEIGHT OF FLANGE	5.0±0.2



REF. **750251**

SIZE	25-B3
DIAMETER	24.8±0.1
TOTAL HEIGHT	7.0±0.2
INNER HEIGHT	4.4±0.2
PIERCING HEIGHT	2.5±0.2

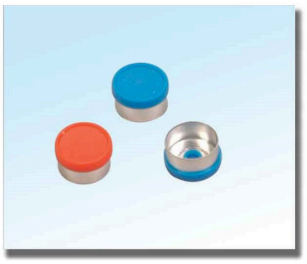


REF. **750252**

SIZE	25-A2
DIAMETER	25±0.1
TOTAL HEIGHT	6.1±0.1
INNER HEIGHT	4.5±0.2
PIERCING HEIGHT	2.5±0.2

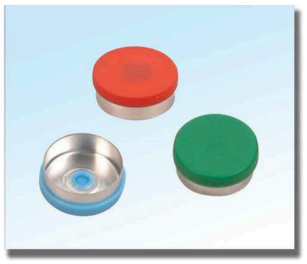
03 · CAPS & ACCESSORIES

Aluminium Plastic Multi-Cap (Flip Off Cap)



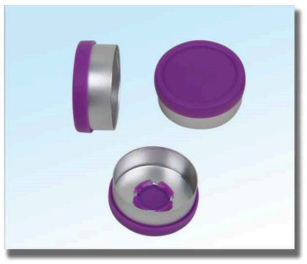
REF. **810131**

SIZE	ZD-13
D1	13.3
D2	15 min. 16 max.
D3	3 min. 8 max.
H1	6.3
H2	7.3 min. 8.4 max.
E	0.168~0.242



REF. **810202**

SIZE	SZD-20a
D1	20.3
D2	22.2 min. 23.2 max.
D3	6 min. 10 max.
H1	7.3
H2	8.7 min. 9.8 max.
E	0.168~0.242



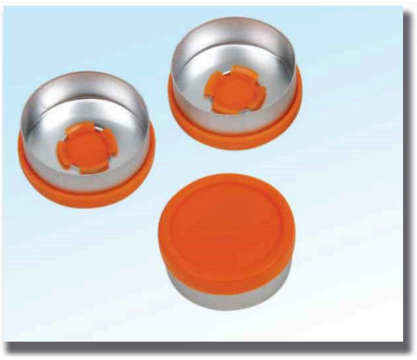
REF. **810201**

SIZE	SZB-20Ta
D1	20.3
D2	22.2 min. 23.2 max.
D3	6 min. 10 max.
H1	7.3
H2	8.7 min. 9.8 max.
E	0.168~0.242



REF. **810200**

SIZE	20a
D1	20.0 min. 20.3 max
D2	—
D3	—
H1	7.3
H2	—
E	0.168~0.242



REF. **810203**

SIZE	ZB-20Tb
D1	20.0
D2	22.0 min. 23.0 max.
D3	6 min. 10 max.
H1	7.3/6.9
H2	8.7 min. 9.8 max.
E	0.168~0.242



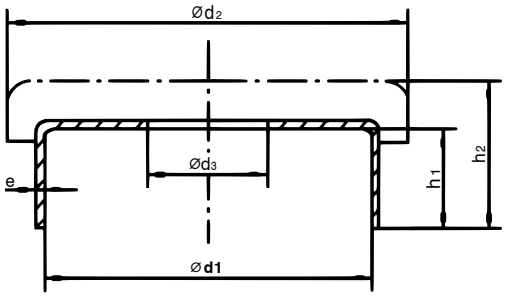
REF. **810281**

SIZE	ZB-28
D1	28.6
D2	31.2 min. 32.2 max.
D3	12 min. 17 max.
H1	9.6
H2	10.5 min. 12 max.
E	0.168~0.242



REF. **810321**

SIZE	SZB-32-5
D1	32.6
D2	35.5 min. 37 max.
D3	15 min. 20 max.
H1	12.1
H2	13 min. 16 max.
E	0.168~0.242



Dimension in mm

Caps and Accessories for Dropper & Boston Round Bottles



770051



770052



770053

REF.	NECK	DIAMETER MM
770051	DIN18	21
770052	DIN18	20.75
770053	DIN18 PP	21.8



770021



770022



770024-25

REF.	NECK	DIAMETER MM
770021	DIN18 PP	25
770022	DIN18 PP	21.8
770024	DIN18 PP	20.6
770025	DIN18 PP	23.5



770023



770026



770027

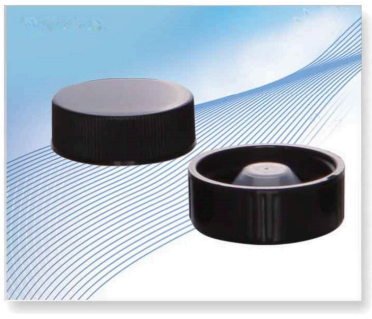
REF.	NECK	DIAMETER MM
770023	DIN18	21
770026	DIN18 PP	24
770027	DIN18 PP	25

Plastic and Aluminum Caps for Standard Finish of Bottles

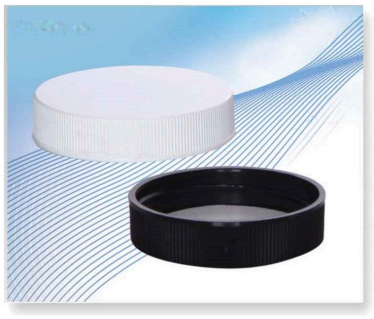


770041

REF.	NECK
770041	DIN18
770031	GPI18–400
770032	GPI20–400
770033	GPI22–400
770034	GPI28–400



770031-34



770061-64

REF.	NECK
770061	GPI400–33
770062	GPI400–38
770063	GPI400–45
770064	GPI400–53



770071



770072



770073

REF.	NECK
770071	DIN28 PP
770072	DIN28 PP
770073	DIN28 PP



770081



770082-83



770084-85

REF.	NECK
770081	12.7 mm
770082	13 mm
770083	16 mm
770084	13 mm
770085	16 mm

CUSTOM · OEM · ODM

FROM SPECIFICATION TO FINISHED PACKAGING.

A development partner for new containers and complete packaging sets — from the first drawing to export.

01 CONCEPT
Requirement and specification

02 DESIGN
Product design and development

03 SAMPLE
Samples for approval

04 TOOLING / MOLD
Mould making

05 PRODUCTION
Glass forming · Injection moulding · Assembly

06 DECORATION
Printing · Coating · Stamping

07 PACKAGING
Cartons, inserts and labels

08 QUALITY CONTROL
Inspection to the agreed specification

09 EXPORT
Worldwide logistics

MANUFACTURING CAPABILITIES

MANUFACTURING EXPERTISE. GLOBAL PACKAGING SOLUTIONS.

One organized manufacturing and supply ecosystem: glass at the core, specialized facilities for components, foils and printed packaging, and one commercial contact.

COMMERCIAL PLATFORM

Globalize Winner Industrial Ltd

International packaging solutions and commercial coordination.

Shandong Yunheng Glass Co.
Amber / clear glass manufacturing.
SHANDONG, CHINA

Globalize Winner (Zibo) Pharmapack Co.
Tube vials.
ZIBO, SHANDONG, CHINA

NOVA Packtech (Shandong) Co.
Foils, boxes, caps and related packaging.
SHANDONG, CHINA

Homay International Trading Co. (Shanghai)
Import / export and contract manufacturing coordination.
SHANGHAI, CHINA

CORE MANUFACTURING

GLASS PACKAGING
Amber and clear glass containers and tube vials.

INTEGRATED PACKAGING CAPABILITIES

COMPONENTS AND PRINTED PACKAGING
Foils, boxes, caps, closures and contract manufacturing coordinated within the group.

QUALITY & CUSTOMIZATION

BUILT TO SPECIFICATION.

Our product data references recognised standards; finishing follows the customer's requirements.

STANDARDS IN OUR PRODUCT DATA

USP Type I / II / III
Glass types for moulded injection vials

ISO 8362-4 · CFDA YBB00312002-2015
Moulded injection vials

ISO 8362-2 · YBB00052005-2015
Rubber stoppers for injection vials

US G.P.I 400
Neck finishes of Boston round and wide-mouth bottles

DIN 18 · DIN 28
Neck finishes of dropper and syrup bottles

± 0.2 / ± 0.3 mm
Neck tolerances shown on finish drawings

CUSTOMIZATION

Colour
Clear, amber, blue, green and dark glass; spray coating in custom colours; frosting

Decoration
Silk-screen printing, hot stamping, labels; customer logo on caps

Shape & capacity
New product design and custom mould development

Neck finish & closures
Custom closures and neck finishes

Packaging configuration
Printed cartons and inserts, foil stamping, embossing, lamination

PHARMACEUTICAL GLASS TYPES

USP Type I
BOROSILICATE GLASS

High hydrolytic resistance and high thermal shock resistance. Suitable for most products for parenteral and non-parenteral use.

USP Type II
SODA-LIME-SILICA GLASS

Suitable for most acidic and neutral aqueous products for parenteral and non-parenteral uses.

USP Type III
SODA-LIME-SILICA GLASS

Usually not used for parenteral products, except where suitable stability test data indicate that Type III glass is satisfactory.

GLOBAL SUPPLY & EXPORT

FROM CONTAINER TO COMPLETE PACKAGING.

Supporting international customers and export-oriented packaging projects.

01	02	03	04	05	06	07
International order coordination	Production planning	Packaging	Documentation	Logistics coordination	Container loading	Export support

GLOBALIZE WINNER

To be the Global Winner

CONTACT / REQUEST A QUOTE

REQUEST A QUOTE

Send your specification, drawing or sample photo to request a quotation.

ORKHAN GADJIALI

COO · BUSINESS DEVELOPMENT · INTERNATIONAL EXPANSION

WHATSAPP / WECHAT

+86 185 0106 8030

EMAIL

orkhan.gadjiali@globalizewinner.com

GENERAL INTERNATIONAL BUSINESS

overseas@globalizewinner.com

WEBSITE

globalizewinner.com

DISCUSS YOUR PACKAGING REQUIREMENTS →

